



Technical

GSK has dedicated, state-of-the-art facilities for the manufacture of products from actives through bulk and finished product supply. To support our manufacturing operations, we have comprehensive laboratory facilities for quality assurance, product development, engineering, and physical properties analysis with state-of-the-art instrumentation. In addition, manufacturing has support from comprehensive corporate resources, including Chemistry and Pharmaceutical Development. We can offer co-located R&D API Pilot Plants, where we can provide early phase clinical requirements as well as commercial scale-up.

Of particular note, we offer full-service high-containment capabilities for potent and cytotoxic compounds from API manufacturing through to finished product in sterile vials, capsules, or tablets.

As a full-service contract manufacturing partner, we provide technical mastery, sustainable science, and innovation. We continually develop our technical skill base and improve the capability of our manufacturing processes to promote better quality, supply, and cost performance. We have to have well-managed processes, capable people, and commitment — and our technical capabilities are at the heart of this.

GSK has the right people with the right technical skills and knowledge to deliver critical business activities now and in the future. We operate Centers of Excellence in Engineering, Innovation, Operational Excellence, Quality, Device Technology, New Product Introduction, and Packaging Optimization.

Molecule to Market — Extending Your Capabilities

Quality

Quality is a mindset that underpins the whole ethos of how we work. It means doing what is right, first time, every time. GSK is at the forefront of process optimization with the application of methodologies that include Process Analytical Technology (PAT) and Quality by Design (QbD). A testament to this is our excellent quality, regulatory, compliance, and environmental facilities record.

GSK can coordinate your regulatory interactions, meetings, and activities for general cGMP and pre-approval inspections. We will review your technical, scientific, and medical documentation for preparation and assembly of regulatory submissions.

We work diligently to understand risks and apply the right responses to mitigate them. Focusing on risk mitigation strengthens our health, safety, and environmental responsibilities and our commitment to the communities in which we operate.



EHS

GSK is committed to leadership and excellence in EHS and Sustainability. Our strategy to achieve environmental sustainability is to begin by focusing on environmental fundamentals such as energy management and waste reduction to eliminate adverse impacts from our operations. The second stage is to embrace sustainability, developing a culture of product stewardship and sustainable resource use.

Our EHS and Sustainability programs ensure that products are manufactured at sites that are compliant with national and local regulations, as well as our own high standards. GSK's Environment, Health, Safety and Sustainability "Plan for Excellence" is designed to protect our employees, the communities in which we work, the global environment, and our natural resources. It is a strategic advantage for both our business and our partners.